

ReactorCell

User Manual

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Warning Symbols

The following symbols are used in this guide:



This sign warns about the risk of electric shock. It calls attention to a procedure or practice which, if not adhered to, could result personal injury or even loss of life by electrocution. Do not proceed beyond a danger sign until the indicated conditions are fully understood and met.



The warning sign denotes a hazard. It calls attention to a procedure or practice which, if not adhered to, could result in severe injury, loss of life or damage or destruction of parts or all of the equipment. Do not proceed beyond a warning sign until the indicated conditions are fully understood and met.



The caution sign denotes a hazard. It calls attention to a procedure or practice which, if not adhered to, could result in damage or destruction of parts or all of the equipment and/or erratic results. Do not proceed beyond a cautions sign until the indicated conditions are fully understood and met.



The biohazard sign draws attention to the fact that use of biological materials, viral samples may carry a significant health risk.



The toxic hazard sign draws attention to the fact that use of toxic solvents or samples may carry a significant health risk.



The attention sign signals relevant information. Read this information.



The note sign signals additional information. It provides advice or a suggestion that may support you in using the equipment.

Intended use

The ReactorCell flow cell is used in combination with the ROXY EC(/LC) system or ROXY potentiostat for controlled REDOX reactions up-front Mass Spectrometric detection. It can be used in a wide range of application, for example:

- Fast synthesis of metabolites (μ -preparative)
- Rapid risk assessments of drug-protein binding
- Signal enhancement in MS
- Electrochemical cleavage of proteins/peptides
- Reduction of disulfide bonds in proteins/peptides
- Oxidative stress/damage of proteins, DNA, lipids, etc.



For research purposes only. While clinical applications may be shown, this instrument is not tested by the manufacturer to comply with the In Vitro Diagnostics Directive.

Operation of the ReactorCell in combination with the ROXY EC(/LC) system or ROXY potentiostat can involve the use of hazardous materials including corrosive fluids and flammable liquids. The flow cell should only be operated by users with the following expertise:

- Completed degree as chemical laboratory technician or comparable vocational training.
- Fundamental knowledge of liquid chromatography & mass spectrometry
- Participation in an installation of the system performed by the manufacturer or a company authorized by the manufacturer and suitable training on the system, flow cell and control software.
- Knowledge and experience in the safe handling of toxic and corrosive chemicals and knowledge of the application of fire prevention measures prescribed for laboratories.

Information on safety practices is provided with your equipment operation manuals. Before using your equipment or accessories, you must thoroughly read these safety practices. This manual is written for laboratory technicians skilled in the art.



Unskilled, improper, or careless use of this equipment can create fire hazards, or other hazards which can cause death, serious injury to personnel, or severe damage to equipment and property. Observe all relevant safety practices at all times. Only use the device for applications that fall within the scope of the specified intended use. Else the protective and safety equipment of the device could fail



The ReactorCell is ROHS compliant and in conformity with Directive 2011/65/EU Restricted use of Hazardous Substances in electrical and electronic Equipment (ROHS).



Antec Scientific is an ISO 9001 certified company.

Warranty, spare parts and service

The warranty period of this flow cell is 1 year on workmanship, wear and tear parts are excluded. Manufacturer provides operational spare parts of the instrument and current accessories for a period of five years after shipment of the final production run of the flow cell. Spare parts will be available after this five years period on an 'as available' basis.

Manufacturer provides a variety of services to support her customers after warranty expiration. Repair service can be provided on a time and material basis. Contact your local supplier for servicing. Technical support and training can be provided by qualified chemists on both contractual and as-needed basis.

Safety Instructions

Adhere to the following guidelines when using The ReactorCell. The safety practices are intended to ensure safe operation of the flow cell.



Working environment & safety

The intended use of the ReactorCell flow cell is to perform controlled REDOX reactions of target compounds (in a suitable liquid electrolyte medium) up-front

Mass Spectrometric detection. Operators using the system should have the appropriate education and an extensive understanding of GLP rules and be skilled in the art. Use this system ONLY for the intended use. Use of the system for any other purpose might cause unsafe situations.



Operation

To assure optimal performance keep of the flow cell we recommend that the flow cell is checked regularly and maintenance procedures are carried out. Preventive maintenance contracts are available for that Purpose. Please contact your local dealer or the nearest sales office for more information.



Solvents

The solvents used may be flammable, toxic or corrosive. The room in which the system is installed should be well ventilated to prevent that solvent vapors cause poisoning or ignite and cause a fire. Use of open fire in the vicinity of this system must be strictly prohibited. Do not install the system in the same room with any other equipment that emits or could potentially emit sparks. Provide protective equipment near the instrument, when solvent gets into the eyes or on the skin, it must be flushed away immediately. Provide equipment, such eye wash stations and safety showers, as close to system as possible. Use proper eye and skin protection when working with solvents. Additional safety requirements or protection may be necessary depending on the chemicals used in combination with this equipment. Make sure that you understand the hazards associated with the chemicals used and take appropriate measures with regards to safety and protection. Sample containers (vials) should be sealed to minimize any risks related to solvent vapor.



Biological Hazard

When you analyze biological fluids you need possible precautions and treat all specimens as potentially infectious. Always wear protective and gloves when handling toxic or biologically infectious samples to prevent bio hazards or hazards while working with the flow cell. If necessary the flow cell must be decontaminated before decommissioning or shipment of the flow cell for repair to Antec or its representatives. When shipped to Antec every flow cell has to be accompanied with a decontamination form which should be completely filled in and signed by the



customer. Without this decontamination form the flow cell will not be processed by Antec (either repaired or disposed).



Waste disposal

Perform periodic leak checks on LC tubing and connections. Do not close or block the drain in the oven compartment. Do not allow flammable and/or toxic solvents to accumulate. Follow a regulated, approved waste disposal program. Never dispose of flammable and/ toxic solvents through the municipal sewage system.



Using the flow cell in other ways than indicated in the manual might result in erratic or unsafe operation.

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CHAPTER 1

The ReactorCell™

Introduction

The thin-layer ReactorCell™ has been developed for the electrochemical conversion of target compounds upfront a Mass Spectrometer (MS). The ReactorCell is a part of the ROXY™ systems for on-line Electrochemistry (EC)/MS and can be utilized for a wide variety of EC/MS applications:

- fast synthesis of metabolites
- rapid risk assessments of drug-protein binding
- signal enhancement in MS
- electrochemical cleavage of proteins/peptides
- mimicking nature's redox reactions, e.g. oxidative stress/damage of proteins, DNA, lipids, etc

The reactor cell is delivered with a set of four different electrode discs: Glassy Carbon (GC), Magic Diamond™ (MD), platinum (Pt), and gold (Au). A HyREF™ reference electrode (REF) is standard supplied. The use of an *exchangeable* working electrode offers maximum flexibility for multiple applications requiring

different working electrode materials. Exchanging the working electrode only takes a minute. The Reactor cell has an effective volume of only 0.7 μL .

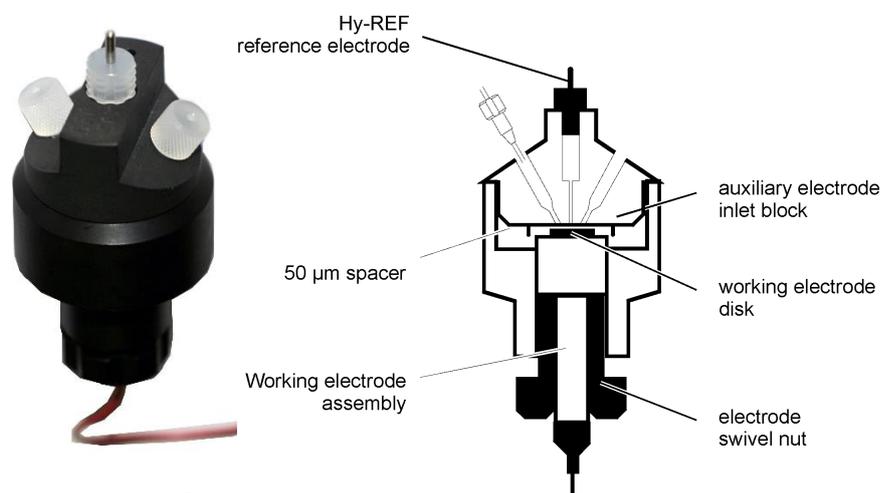


Fig. 1. ReactorCell.

Table 1 summarizes the reactions that can be simulated in the ReactorCell™ or μ -PrepCell™. The electrochemical oxidation reactions are among others: S-oxidation, N-dealkylation, hydroxylation and dehydrogenation.

For successful and efficient conversion, the parameters as the potential, mobile phase composition (organic solvent concentration, pH), and flow rate need to be optimized depending on the type of the analyzed compound. In general, the samples can be oxidized in the solutions containing supporting electrolyte at concentrations of 10mM or higher. The higher concentration of supporting electrolyte, ca. 100mM, can improve conversion, but from the other hand it can also affect the ESI response (ionization suppression). An additional concern focuses on whether the mobile phase is compatible with ESI MS and to fulfill this requirement ammonium acetate, ammonium formate, formic acid or acetic acid can be used (It is not recommended to use acetic acid and its derivatives with Magic Diamond electrode). pH should be considered when optimizing the mobile phase composition. Although, in the most cases pH is adjusted to 7.4 (physiological value) with ammonium hydroxide, the oxidation reactions are pH dependent. E.g., N-oxidation can occur only under basic conditions but some desalkylation reactions happen only in the acidic medium. An optimization of the mobile phase composition requires the addition of an organic solvent. Acetonitrile or methanol can be added depending on the solubility of the sample. Furthermore, the higher % of acetonitrile can diminish the adsorption of the most hydrophobic compounds. For the samples that are difficult to soluble in the aqueous buffer the non-aqueous solution as 0.1M tetrabutylammonium perchlorate (TBAP) dissolved

in ACN/H₂O 99/1 (v/v) can be used. The examples of the mobile phases in relation to the specific compound are presented in the Table 2.

The flow rate is another factor that can influence the conversion rate. In general lowering the flow rate will increase the conversion efficiency. The recommended flow rate for μ -PrepCell™ is 20-50 μ L/min, for ReactorCell™ the optimal flow rate is in the range of 5-20 μ L/min.

The driving force of the electrochemical reaction is potential applied between the working and counter electrodes. The ROXY™ Potentiostat allows using cell potentials in the range from -4.9V to +4.9V. To optimize the potential it is recommended to run the MS Voltammogram (ramp the potential within specified range) and estimate the optimum value for the desired metabolite formation. Furthermore, the MS Voltammogram is the fingerprint of the compound itself and provides the information about oxidative processes occurring in the cell. In the ROXY™ potentiostat the DC and Scan mode are available for efficient metabolite synthesis. The DC mode is based on applying a static (single) potential during the whole conversion process. Note that the synthesis of different metabolites of one compound may require operation at different potential settings. In the Scan mode stable oxidation conditions are obtained by continuous scanning between two preset potentials values (E1 and E2) with a certain scan rate (unit: mV/s).

Table 1. Typical CYP reactions that can be simulated electrochemically. Compound indicated with asterisk is drawn as an example. Table is adapted from Lohmann et al. 2010.

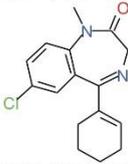
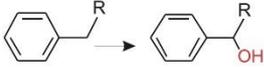
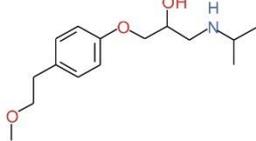
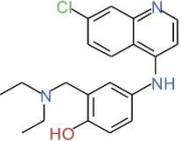
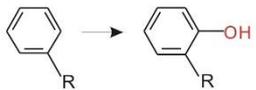
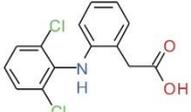
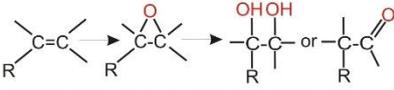
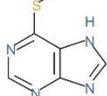
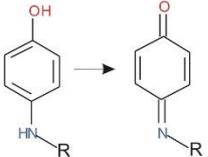
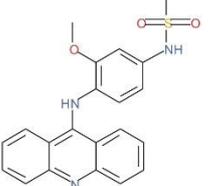
Enzyme-catalyzed	Electrochemically-simulated	Reference
Allylic and aliphatic hydroxylation $\text{R-CH}_2\text{-CH}_3 \longrightarrow \text{R-}\overset{\text{OH}}{\text{C}}\text{-CH}_3$	Tetrazepam (requires high potential) 	1
Benzylic hydroxylation 	Metoprolol (only in low yields) 	2
Desalkylation of amines $\text{N-CH}_2\text{-R} \longrightarrow \text{NH} + \text{R-CHO}$	Amodiaquine*, lidocaine, clozapine 	3; 4
Desalkylation of ethers $\text{R-O-CH}_2\text{-R} \longrightarrow \text{R-OH} + \text{R-CHO}$	Metoprolol; dibutylsulphide* (low yield, only under acidic conditions) 	2; 5
Hydroxylation of aromatics 	Metoprolol; mephenytoin; diclofenac* (especially for aromatics with electron-donating groups) 	2; 6
Epoxide formation 	Benzo[a]pyrene; Not mimicked electrochemically 	7
Oxidation of heteroatom (N, S) $\text{R-C-NH-R} \longrightarrow \text{R-C}^+\text{-N}^-\text{-R}$	S-methylthiopurine*, lidocaine; phenothiazines under basic conditions 	2; 7
Dehydrogenation 	Acetaminophen; amodiaquine; amsacrine*; mitoxantrone 	3; 8

Table 2. Examples of mobile phases used for electrochemical oxidation.

Compound	Mobile phase	Electrode
Acetaminophen	20mM ammonium acetate in 25% methanol	Glassy Carbon, Magic Diamond
Amodiaquine (1)	20mM ammonium formate (pH 7.4 adjusted with ammonium hydroxide) in 50% acetonitrile	Glassy Carbon, Magic Diamond
Amodiaquine (2)	50% methanol and 50% 10 mM aqueous formic acid	Glassy Carbon
Irinotecan	20mM ammonium formate with 0.1% formic acid (pH 3.3) in 50% acetonitrile	Glassy Carbon, Magic Diamond (on both different oxidation profiles were obtained)
Angiotensin	0.1% formic acid in 50% acetonitrile	Magic Diamond
Adenosine	20mM ammonium formate (pH 7.3 adjusted with ammonium hydroxide) in 50% acetonitrile	Magic Diamond
Tetrazepam	10mM formic acid (pH 3.1)	Platinum
Lidocaine	0.1 M TBAP dissolved in ACN or ACN/H ₂ O 99/1 (v/v)	Gold
Toremifene	20mM ammonium formate (pH 7.4 adjusted with ammonium hydroxide) in 50% methanol	Glassy Carbon
LYL, LWL (peptides)	90/10/1 (v/v/v) water/acetonitrile/formic acid	Glassy Carbon

The information how to acquire the MS Voltammogram and use the Scan or DC mode for metabolite synthesis are described in the ROXY Potentiostat User manual (210.7010) and Dialogue for ROXY user guide (210.7017).

References:

1. A. Baumann et al., *J. Chromatogr. A*, **121** 6, 3192–3198 (2009).
2. T. Johansson, L. Weidolf and U. Jurva, *Rapid Commun. Mass Spectrom.*, **21**, 2323–2331 (2007).
3. S.M. van Leeuwen et al., *Anal. Bioanal. Chem.*, **382**, 742–750 (2005).
4. W. Lohmann and U. Karst, *Anal. Chem.*, **79**, 6831–6839 (2007).

5. K.G. Madsen et al., *Chem. Res. Toxicol.*, **21**, 1107–1119 (2008).
6. S.M. van Leeuwen, H. Hayen and U. Karst, *Anal. Bioanal. Chem.*, **378**, 917–925 (2004).
7. B. Blankert et al., *Electroanalysis*, **17**, 1501–1510 (2005).
8. W. Lohmann et al., *Anal. Bioanal. Chem.*, **386**, 1701–1708 (2006).



Note that for use of a Magic Diamond™ electrode a ROXY potentiostat DCC or QCC (p/n 210.0050 or 210.0060, respectively). with an extended E_c range (-5 / +5 V) is required. Please contact you local supplier for additional information or advice.



The construction of the ReactorCell is such that both fluid connections can be used as in- or outlet.

Three-electrode configuration

In the Reactor cell a three-electrode configuration is used (Fig. 2). The working potential is set between the working electrode and the auxiliary electrode (AUX). The auxiliary electrode is kept at a precisely defined reference electrode potential by means of the so-called voltage clamp. This is an electronic feedback circuit that compensates for polarisation effects at the electrodes.

At the working electrode, which is kept at virtual ground, the electrochemical reaction takes place, i.e. electrons are transferred at the working electrode. This results in an electrical current to the I/E converter, which is a special type of operational amplifier. The output voltage can be measured by an integrator or recorder.

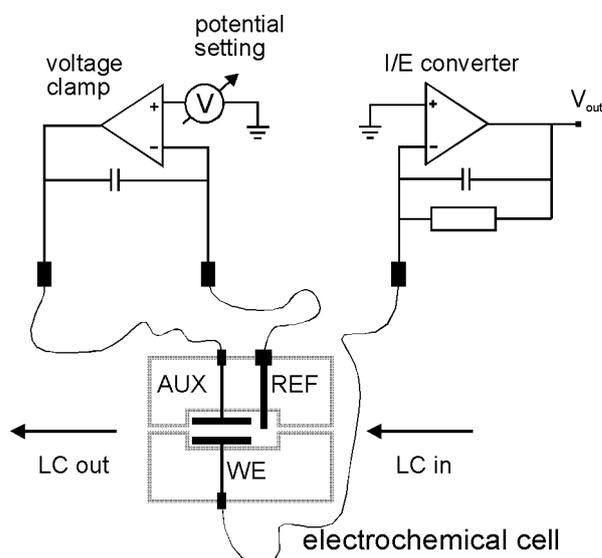


Fig. 2. Schematic representation of an electrochemical cell with a three-electrode configuration.

Essentially, for the oxidation or reduction reaction it would be sufficient to use only two electrodes. However, the three-electrode configuration has several advantages over a two-electrode configuration.

If the working potential would be applied only over an auxiliary electrode versus the working electrode (without reference electrode), the working potential would

continuously change due to polarisation effects at the electrodes, resulting in highly unstable working conditions.

If the working potential would be applied only over the reference electrode versus the working electrode (without auxiliary electrode), the working potential would be very well defined. However, the potential of a reference electrode is only well defined if the current drawn is extremely low (pico-amperes) resulting in a very limited dynamic range.

A three-electrode configuration combines the best of both configurations. The reference electrode stabilises the working potential and the auxiliary electrode can supply high currents. This results in the tremendous dynamic range of a three-electrode system.

HyREF™ reference electrode

The Reactor cell is standard equipped with a maintenance free HyREF. The HyREF is fully comparable with the standard Ag/AgCl REF as to baseline stability and S/N ratio. An important characteristic of the HyREF is the pH dependence of the reference potential.



It is important to realise that if the pH of the mobile phase is changed, also the optimum working potential changes. In such case it is advisable to construct a hydrodynamic or scanning voltammogram.

I/E curves

The reference potential of an Ag/AgCl or HyREF are different (Fig. 3).

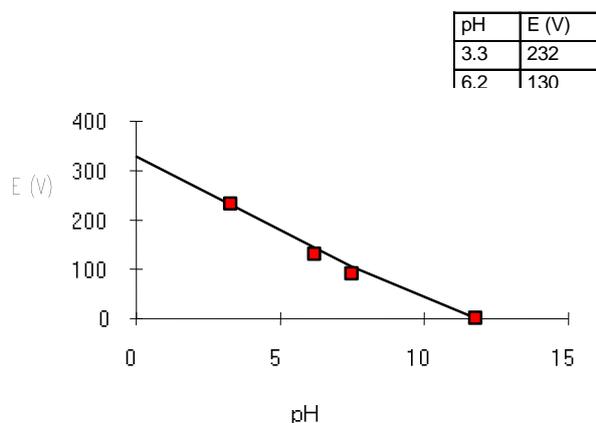


Fig. 3. Potential difference between HyREF and Ag/AgCl REF versus pH.

So, if an Ag/AgCl REF is replaced by a HyREF, the pH effect on HyREF, compared to Ag/AgCl must be taken into account. The pH-voltage relation is described by:

$$E_{\text{HyREF}} = E_{\text{Ag/AgCl}} - 328 + 29.9 \text{ pH} \quad (1)$$

Example

If an Ag/AgCl REF is exchanged for a HyREF a working potential of 800 mV (vs. Ag/AgCl) at pH 3, has to be changed to:

$$E_{\text{HyREF}} = 800 - 328 + 29.9 \cdot 3 = 560 \text{ mV (vs. HyREF)}$$

As a rule of thumb, the working potential should be chosen such that a similar background signal (I-cell) is measured with the HyREF as in using the Ag/AgCl REF.

Working electrodes

Electrochemical conversion puts high demands on the working electrode material. The working electrode should be made of a (electro-)chemically inert material. Furthermore, to avoid an irregular flow profile over the electrode, it should have a very well defined surface. In the

Table 3 the working potential limits are listed of the WE materials available for ReactorCell. The values presented in the table are only the estimation and will depend on mobile phase composition (pH, supporting electrolyte) and the analyzed compound itself. At high positive working potentials the water in the mobile phase electrolyses and results in decrease in metabolites formation. In case of electrolysis of the water/mobile phase the cell current (I_{cell}) readout will display the message "overload" and auxiliary potential (E_{aux}) will have the extreme value (-9.9V) (With the default range value of 200 μA). Furthermore, the electrospray signal will become very unstable because of gas formed in the cell and loss of the signal can be observed. When such a phenomenon is observed it is recommended to adjust the potential to a lower value.

Formation of metal oxides, resulting in an increase in background current is a limiting factor for metal electrodes. For negative potentials the use of platinum electrodes is strongly limited by the ease of reducing hydrogen ions to hydrogen gas.

Table 3. Working potential limits for electrodes (WE) used with μ -PrepCell.

WE material	potential limits vs. HyREF (V)	
	Oxidation	Reduction
Glassy carbon	+2.5V	-1.5V
Magic diamond	+3.5V	-2.5V
Gold	+2.0V	-2.0V
Platinum	+2.0V	-2.0V

Magic Diamond™ is a new working electrode material available for the ReactorCell. The MD electrode consisting of an ultra-thin film of doped diamond material deposited on a Si wafer. The special properties of doped diamond electrodes, such as a large potential window, their inertness and excellent response stability, makes them well suited for a wide variety electro-analytical application as well as for ROXY EC system.

CHAPTER 2

Installation

General precautions

1. Always make sure that the surfaces of the spacer and working electrode are dry and free from particulate matter before assembling the cell. Clean fingerprints from spacer and electrode surfaces with acetone or methanol.
2. If the auxiliary electrode needs to be cleaned, wipe the surface careful with a soft tissue soaked in acetone or methanol. Do not apply force you may damage the electrode surface.
3. Make sure that the working electrode has a mirror-like appearance before re-assembling the ReactorCell.



The Magic Diamond electrode is an exception. This particular WE electrode has a crystalline blue/gray surface structure. This electrode must not be polished mechanically. Polishing the MD electrode surface will damage the electrode and lead to loss of performance. Follow the specific maintenance instructions in chapter 3.

4. If the ReactorCell is not in use and removed out of the LC system, we recommend that you disassemble the cell and clean all surfaces (turn off the cell first).

Installation of the ReactorCell

The ReactorCell is assembled properly when it arrives. Make sure that all marked items on the checklist are included.



Never switch on the ReactorCell if:

- the (black, red and blue) cell cable is not correctly connected,
- the cell is only partly (or not at all) filled with mobile phase containing the supporting electrolyte (e.g., ammonium formate, ammonium acetate, formic acid), because damage to the working electrode or the electronics may occur.

Use proper eye and skin protection when working with solvents.

To install the μ -PrepCell in your ROXY EC system follow the steps below:

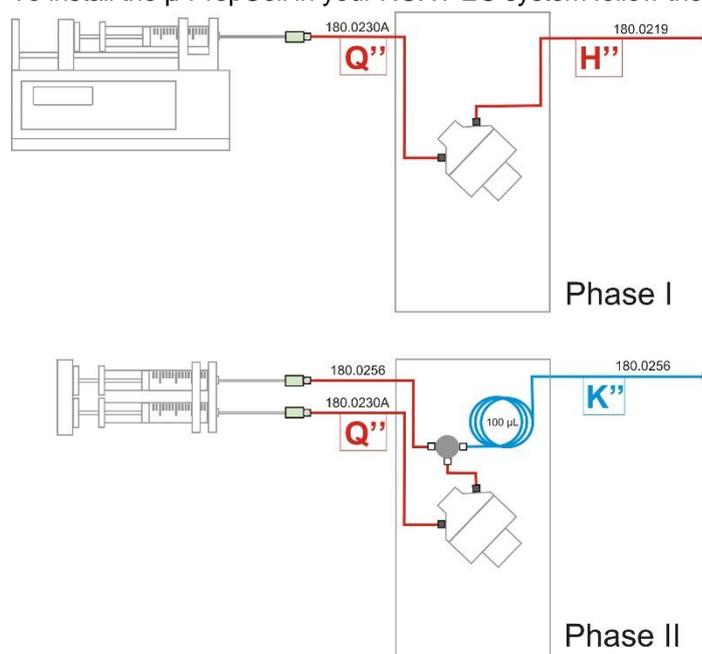


Fig. 4. Schematic drawing of the ReactorCell in a ROXY EC system. Top part: Phase I configuration, bottom part: Phase II configuration.

1. Have some tissues ready and wear protective gloves as you probably will spill some mobile phase during the mounting procedure.
2. Connect the syringe filled with mobile phase to the inlet of the ReactorCell using tubing assembly Q'' (p/n 180.0230A) and tighten it carefully. Make

sure that the syringe and tubing is air-bubble free when connecting it to the cell.



The mobile phase should contain the supporting electrolyte (e.g., ammonium formate, ammonium acetate, formic acid) to provide proper working conditions and to prevent the damage of the working electrode or the electronics.

3. Connect tubing assembly H'' (p/n 180.0219) to the outlet of the cell but not yet to the MS. Flush ReactorCell with the mobile phase and ensure that all air bubbles are removed. Keep it under an angle of 45 degree to clear out the air in the cell. During clearing tick against the cell to promote removal of air bubbles.
4. Place the cell in the cell holder and unscrew the HyREF electrode from the AUX inlet block at low flow rate of mobile phase. Visually inspect if there are no air bubbles present. It can be necessary to fill the HyREF chamber with mobile phase. When all air bubbles are removed mount the HyREF electrode back in the AUX block and remove the excess mobile phase which is pushed out the chamber during fixing of the HyREF electrode.
5. Replace the mobile phase in the syringe with the desired sample solution and place the syringe in the syringe pump. Make sure that the syringe is air bubble free. If necessary the sample can be degassed before introducing the sample to the cell.

In case of high sample concentration, more frequent cleaning of the electrode may be required (See the activation procedures in Maintenance section of this User manual) to recover the full performance of the cell.

6. Carefully connect the syringe to the inlet tubing assembly Q'' (180.0230A), avoid the introduction of air bubbles in the system.
7. Start the syringe pump with a sufficiently low flow rate for efficient electrochemical conversion (e.g. 1 $\mu\text{L}/\text{min}$ - 20 $\mu\text{L}/\text{min}$).
8. Connect the outlet tubing with the MS source (make sure that the MS inlet is proper grounded). If not use the ROXY grounding cable 250.0035 provided with the ROXY potentiostat (available for units purchased after 1 September 2010).
9. Connect the cell cable to the ReactorCell as illustrated in the Fig. 5. The red connector should be connected to the Working electrode, the black

one to the HyREF reference electrode and the blue connector to the Auxiliary electrode.

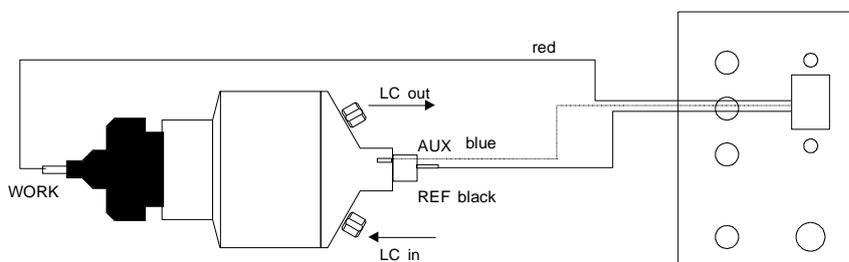


Fig. 5. ReactorCell and cell cable (for ROXY potentiostat™). WORK, AUX and REF are connected using the red, blue and black lead of the cell cable, respectively.



Use only our factory-supplied fingertights in the flow cell, others may cause serious damage!

CHAPTER 3

Maintenance**HyREF**

The HyREF reference electrode is in principle maintenance free. If not in use they should be stored dry after disassembling the flow cell.

Working electrode maintenance

Cleaning of the working electrode is necessary if the electrode surface has been electrochemically changed. This may be due to fouling by oxidation (reduction) reaction products. Excessively high currents also may change the electrode surface. This is noticed by a strongly decreased sensitivity after prolonged use.

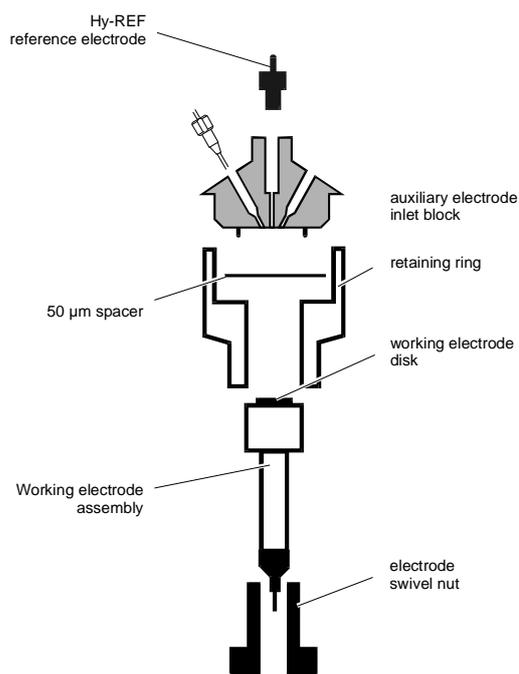


Fig. 6. Exploded diagram of ReactorCell.

Decreased ReactorCell performance

Several actions can be taken at decreased flow cell performance. Avoid unnecessary polishing, take the next step only if the previous was not successful.

1. Wiping the electrode surface with a tissue wetted with methanol or acetone
2. Polishing the electrode surface. Only apply polishing on Metal and GC electrode only. Do not polish Magic Diamond electrodes, for Diamond electrodes follow the (re)activation procedure described in a separate section of this manual.

Disassembly of the ReactorCell

If the working electrode needs maintenance, the cell has to be disassembled (see Fig. 6).



Before disassembling the flow cell read General precautions.

1. Switch off the flow cell and HPLC pump and disconnect both fidgetights.
2. Unscrew the electrode swivel nut and take out the working electrode assembly.
3. Remove the retaining ring.
4. Take out the WE contact (Fig. 7).
5. Clean and dry the spacer.
6. Clean or polish the WE as described below.
7. Note that the WE has only 1 side with a mirror-like surface. This side is facing the LC liquid and should be polished.

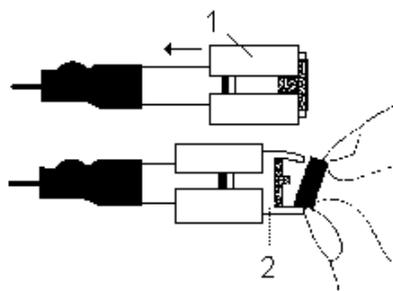


Fig. 7. Electrode assembly. The working electrode is fitted on the electrode shaft with electrode retaining ring (1) and held in place by a silicon holder (2).



Use proper eye and skin protection when working with solvents.

Polishing



The polishing procedure is for metal & GC working electrodes only. Do **not** polish the thin-film Magic Diamond electrodes, it will lead to damage of the electrode surface and a loss of performance. For Magic Diamond electrodes follow the activation procedure described in a separate section of this manual.

1. Shake diamond slurry thoroughly before use!!
2. Rinse the polishing disc with demi water before applying the diamond slurry!
3. Apply a small amount of slurry on the wetted polishing disc, usually **one drop** is sufficient.
4. Put the working electrode with the face down on the disc and polish the electrode with a 'figure 8' motion for about one minute. Apply only gentle pressure with one finger.
5. Clean the electrode with an ethanol-wetted tissue and check the surface visually; repeat the procedure if necessary.
6. Reassemble the cell.
7. Clean the polishing disc with demi water.
8. Store the polishing disc dust free in its plastic bag.



There is a dedicated flattening and polishing kit for metal WE available (p/n 250.1045). This is a tailor-made kit to flatten and polish a metal Working Electrode (WE) disc of a Reactor cell. It consists of a three stage flattening-polishing procedure.

Steps:

- [1] Flattening step, coarse (30 um flattening plate)
- [2] Flattening step, fine (12 um flattening plate)
- [3] Polishing step, fine (polishing disk with diamond slurry)

The procedure enables the user to restore the flat metal WE surface again in a reproducible way.

Assembly of the ReactorCell

1. Make sure that the surface of the spacer and inlet block is dry and free from particulate matter. Clean fingerprints from spacer with acetone or methanol.



Always assemble the two halves of the cell body first, prior to fitting the working electrode assembly. To prevent the spacer from moving keep the ReactorCell with the inlet block down as illustrated in Fig. 7.

2. Take the working electrode disk and press it in its silicone holder
3. Make sure that the surface of the working electrode is dry and free from particulate matter. Clean fingerprints from electrode surface with acetone or methanol.
4. Put the spacer in position and install the retaining ring.
5. Install the working electrode assembly.
6. Close the outlet tubing (by finger) and force the mobile phase in the reference electrode reservoir.
7. Install the reference electrode without including bubbles.
8. Place the cell with the outlet on top to prevent entrapment of bubbles. Connect the cell cable as illustrated in Fig. 5.
9. Carefully tighten the fingertights. Overtightening will damage the inlet block.



The surface of the inlet block, working electrode and spacer should be dry when assembling the ReactorCell.

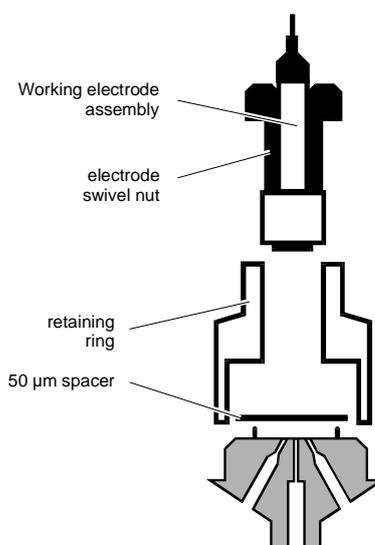


Fig. 8. Assembling the ReactorCell: first fit the spacer and the retaining ring, then WE assembly and the electrode swivel nut.

Maintenance Magic Diamond™ electrode

The Magic Diamond working electrode (see Fig. 9) consists of an ultra-thin crystalline Diamond layer deposited on top of a Si substrate. Therefore, such electrode cannot be polished to restore the electrode surface in case of loss of sensitivity due to fouling. An effective method to restore the detection performance is by electrochemically reactivation of the electrode surface under acidic conditions.

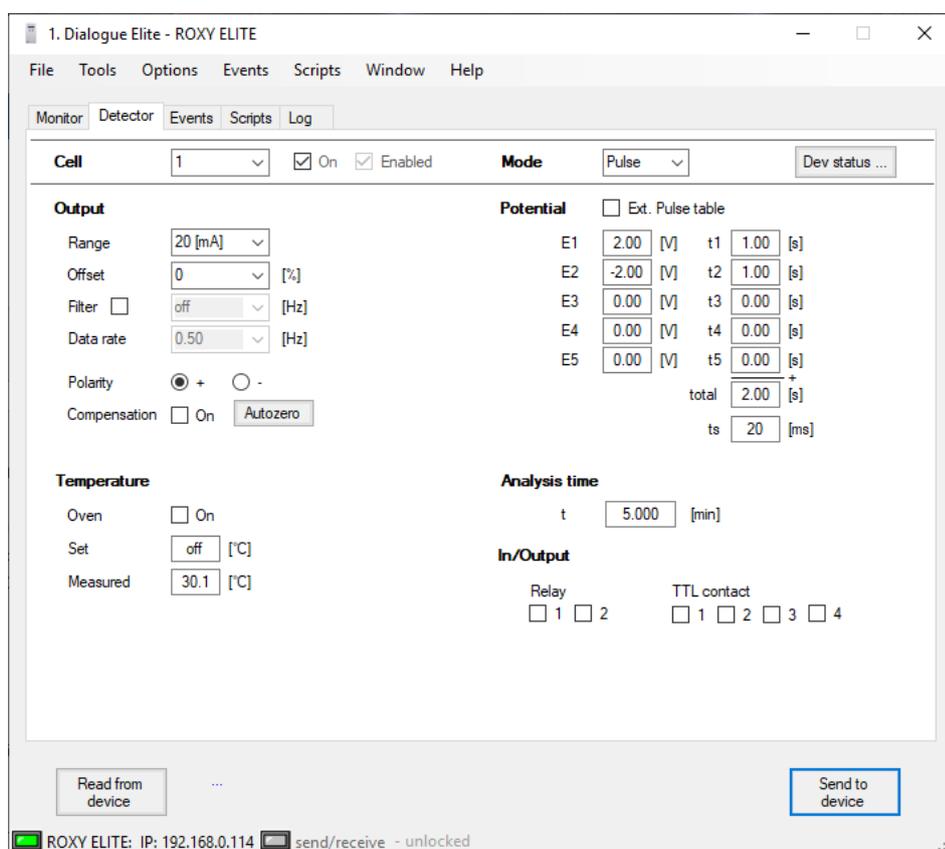


Fig. 9. Working electrode assembly with Magic Diamond electrode .

Activation of the electrode using pulse mode

This activation procedure is suitable for both MD and GC electrodes.

1. Refill the bottle with clean solvent containing the supporting electrolyte, e.g., the same solvent used for oxidation of the sample.
2. Go to "Detection" tab.



Set the parameters in the cell control window. It is recommended to set the Output Range to 20 mA. Set t3..5 to 0 s.

Parameter	Value
E1	+ 2 V
E2	- 2 V
t1	1 s
t2	1 s
ts	20 ms

3. Set Run time value to 5 min and turn on the cell.
4. Go to Options and click Start Run

After the 5 min activation procedure turn OFF the cell and leave the flow for additional 1-2min.

The activation procedure is available also as an event file (Activation_pulse_rev01.evt) and can be executed automatically via Events. The method can be found in My Documents and in the subfolders: Dialogue\Templates.

The detailed background information about the supplied events files and relevant Dialogue settings are provided in the Dialogue for ROXY User guide (210.7017).

In case that no significant improvement of the cell performance is seen:

- A. For MD electrode use the electrochemically reactivation of the electrode surface under acidic conditions.
- B. For GC electrode, replace the electrode for a new one. Activation of the electrode using scan mode in acidic conditions



This activation procedure is suitable only for MD electrode.

1. Disassemble the Reactor cell as described on page 21. Keep the MD electrode disc fixed inside the working electrode assembly.
2. Wipe the electrode surface with a tissue wetted with methanol or acetone and subsequently with demi water to clean the electrode surface. **Under all circumstances try to avoid direct contact of the electrode surface with fingers.** The skin contains fatty substances which will foul the electrode.
3. Assemble the ReactorCell as described in the previous section.
4. Prepare a mobile phase of 0.5 M Nitric acid (HNO₃), install the ReactorCell and prime it with mobile phase to remove any air bubbles.
5. Set the flow rate of 10 µL/min (Ensure that syringe volume is enough to generate the flow for at least 1 h).



Make sure that all parts that are not acid-resistant such as: nylon inlet filters, column are not connected in the system during this step.

6. Set the ROXY POTENTIOSTAT in SCAN mode with the following settings: E1 = -3.00 Volt, E2 = +3 Volt, Scan rate: 50 mV/s, scan cycle: continuous and range 200 µA/V.
7. Start scanning under acidic conditions for 1 hours.
8. After scanning switch off the cell and the flow rate, replace the mobile phase by HPLC grade water and flush the cell to remove the acidic solution.
9. You can start up measurements again.

In the case there is no significant sensitivity improvement observed, repeat step 1 to 10 and increase the total scan time (step 7).

One can also try to perform the activation procedure under the mobile phase conditions of the application. Furthermore, in literature anodic treatments are reported (for example the application of a static potential of + 3 Volt vs. Ag/AgCl for 5 – 10 minutes) to restore the electrode response. Such procedure could be executed as an alternative, if the above-mentioned procedure does not lead to satisfactory results.

Electrochemical reactivation procedure for MD electrode is part of the ROXY potentiostat firmware and available via display panel (Diag→Activate). The scan settings and the duration are as described in points 6 and 7, and only “push button” action is needed to execute it (See ROXY Potentiostat user manual (210.7010)).

Replace the Magic Diamond electrode disc when no improvement is seen after repeated reactivation/conditioning attempts.

Chemical compatibility: The MD electrode exhibit an excellent inertness and can be used with a large variety of mobile phase and chemicals. However it has been observed that the MD electrode operational lifetime is strongly reduced when exposed to fluorinated acids, such as tri-fluoroacetic acid. Even at relatively low concentrations (2% in aqueous solution) significant damage of the diamond electrode was seen within days of operation.

Storage

If the ReactorCell is not in use and uncoupled from the LC system, we recommend that you disassemble the cell and clean and dry all surfaces.



Before removing the cell from the detector, turn off the cell first.